

## User Manual 2023



Version 9 7 Jan 2023

## www.PEWeldBank.com



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## Fusion Management System (FMS)

www.PEWeldBank.com

Info@PEWeldBank.com

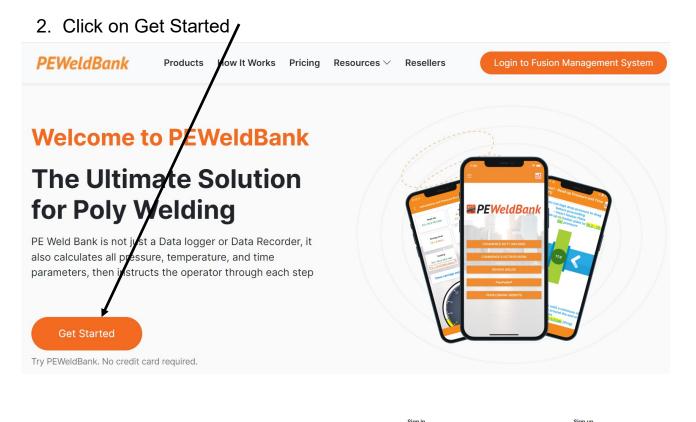
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## How to Subscribe to *PEWeldBank* Fusion Management System (FMS) on your PC or Laptop

You must subscribe to "PEWeldBank Fusion Logger" if you want to use sensors

1. Go to PEWeldBank.com on your PC or Laptop



Click "Sign-up"			
	Sign Up		
	Get registered using your preferred package		
	Package	Welder Number	
	PEWeldBank Enterprise Trial	✓ Welder Number	
	Username	Phone	
	Username	Phone	
	Please enter usemame		
	Company Name	Country	
	Company Name	Country	*
	First Name	Password	
	First Name	Password	\$
		Please enter password	
	Last Name	Confirm Password	
	Last Name	Confirm Password	0
	Email		
	Email		



## **Subscription Rates**

## Go to PEWeldBank.com for the current subscription features, details and prices.

## There are 2 different Subscription levels

## <u>"Standard"</u> - Free

This allows the user to calculate Butt Weld Time and Pressure parameters and steps them through the welding process with active timers and alarms, but does not store any weld information.

## "Enterprise" - \$15\* per user per month

This includes standard features and includes the ability to store Butt and Electrofusion weld data and connect to Bluetooth Sensor sets for active data recording.

This level also allows for multiple user reports to be stored together within a company database.

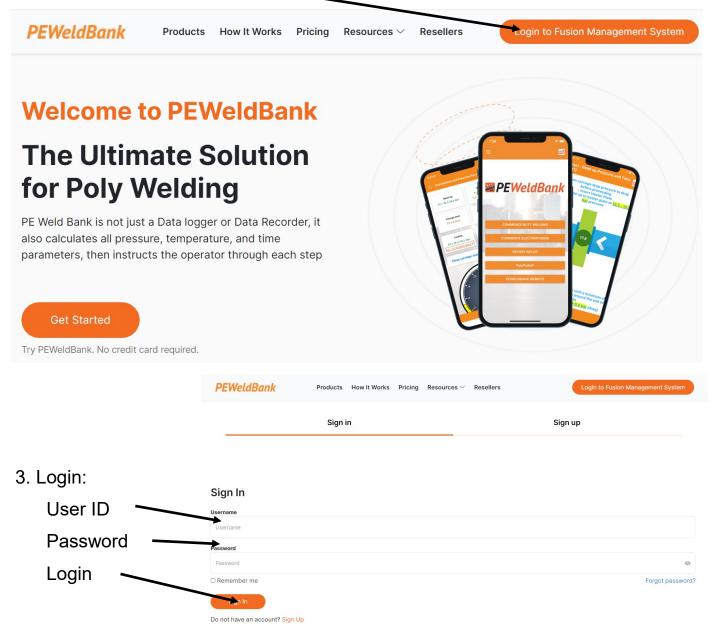
\*Australian Dollars



## How to log on to the Fusion Management System (FMS)

You must subscribe to "Enterprise Subscription" if you want to use sensors

- 1. Go to PEWeldBank.com on your PC or Laptop
- 2. Click on "Login to-Eusion Management System"





## How to set up Company Details

### Step 1, Click on Settings

Enter your Company Details. You can also insert a company logo here, this will be displayed on your reports

🕐 Dashboard	Company P	rofilo	Dackage Informat	ion
	Company P	TOTILE	Package Informat	IUT
Projects			-	
	Name	Your Company	Package :	PEWeldBank Fusion Logger (5 Use
븆 BW Machines			Payment Term :	Yea
	Address	Your Address	Subscribed Date :	Monday 15th of April 2
O Pipe Manufacturers			// Account Status :	Activ
	Phone	0410108101		Change your package
Reports	Email	info@peweldbank.com		
📽 Users				
- 03013	Manager Name	Your Managers Name	Payment Method	
🕸 Settings	Hame			
	Manager Phone	0418108101	Card Number :	
	Priorie		Expiry Date :	
)	Company			
	Logo (Size 200 x			Edit Delete
	200)			



Note there are 3 levels of users access;

- Super admin This is the person that initially set the system up, they control company details, quantity of users, credit card etc. this user has access to all levels. To change Super admin user they must send an email to info@peweldbank.com and nominate the new Superadmin user from the user list, PEWeldBank will change this ASAP
- <u>Admin</u> Controls adding / deleting, Projects, Users, Butt and Electrofusion machinery, pairing of sensors, pipe manufacturers
- Welder Select projects, machines, pipe and welding standard, use of app to conduct welding

## Set up Users (welder / admin)

Step 2, Click on Users

Set Up User Details. You can allocate a User "Welder" or "Admin" rights

🕐 Dashboard	Line	**						Here (11
Projects	Use	rs						Home / Use
븆 BW Machines	<b>+</b> Ac	dd User	CSV Exc	cel <b>?</b> Help	Refresh Data			
O Pipe Manufacturers							Search: Search	Keaword
Reports	0 1	Velder Number	♣ First Name	♣ Last Name	🖕 Username	Email	Phone	User Status
₩ Reports	- Ţ				Username info@polysmart.com.au			
		Number	Name	Name		Email	<b>Phone</b> 0419108101	🚖 User Status



## How to set up Butt Welding and Electrofusion Machines

Step 3, Click on BW Machines or EF Units

Set Up your Butt Welding Machines or Electrofusion Control Units

PEWELDBANK   FMS						2	Darr	en Po	oynton
Dashboard Projects	Butt Welding	Machines			Dashboard /	Butt We	lding	g Ma	chines
Sensors	🕇 Add Machine 📑	CSV 🗴 Excel 💡 Help	🕄 Refresh Data	9					
BW Machines					Search:	Search k	(eywo	ord	
EF Units	🗆 🔋 Make	Model	Serial Number	Plant No / ID	🝦 Machine Status	Actio	ons		
O Pipe Manufac	Dixon	E/HF225	DX001	PS001	Active	۲	1	0	Ê
Reports	Dixon	E/HF355	DX002	PS002	Active	۲	/	0	Ê
	☐ fusion	gater313	123	123	Inactive	۲	1	0	Ê
📇 Users	Fusion	Gator 315	0441-T	RAD001	Active	۲	1	0	Ê
🗱 Settings	П МАКО	Mako 200	Makol	Makol	Inactive	۲	1	0	Ê
Version 1.14	McElroy	412 MF	MC001	PS005	Active	۲	1	0	â

## Set up Pipe & Fittings Manufacturers

Step 4, Click on Pipe Manufactures

Set Up your Pipe and Fittings Library

	Pipe Manufacturers			Dashboar	d / Pipe Manufactur
Projects	Fipe Manufacturers			Dusinoodi	a / Tipe Manadetai
븆 BW Machines	+ Add Manufacturer 📑 CSV	🛿 Excel 📪 Help 😅 Refr	resh Data		
Pipe Manufacturers				Search:	Search Keyword
Reports	🔲 🔋 Manufacturer Name	Created By	🜲 Manufacturer Status		Actions
半 Users	APS	David Simons	Active		• 🖍 0 🛍
	Iplex Pipelines	Darren Poynton	Active		• 🖍 Ø 💼
Settings	Long Black Holes P/L	Darren Poynton	Active		• 🖍 0 🛍
🗱 Settings					



## Set up Projects / Jobs

Step 5, Click on Projects

Set Up Project Details

PEWELDBANK   FMS								2	Darr	en Pc	
	Proj	ects						Dashb	oard	/ Pr	ojects
Projects											
Sensors	<b>+</b> Ad	dd Project 📄	CSV 🔀 Excel	? Help	🛿 Refresh Data						
UNACHINES							Search:	Search k	Keywa	ord	
💁 EF Units		Project Name	Project Location	🜲 Head Cor	ntractor	Project Owner	Project Status	Acti	ons		
O Pipe Manufacturers		Fault simulation	seaford	Darren		Darren	Inactive	۲	/	0	<b></b>
Reports		Filter Manifolds	Seaford	GoPoly		Irrigation Filters	Active	۲	1	0	â
🐣 Users		Mains upgrade 123	Westown	PE Pipe E	Ingineering	Mid West Water	Active	۲	/	0	<u>ش</u>
😂 Settings						Corporation					

## **Review active sensors**

Step 6, Click on Sensors

PEWELDBANK   FMS							Darren Poynton
ử Dashboard	Sensors						Dashboard / Sensors
Projects							
Sensors	? Help 🛛 🔂 Refresh I	Data					
BW Machines						Search:	Search Sensor ID
🗳 EF Units		Calibration Date	Sensor Type	Sensor Status		Actions	
O Pipe Manufacturers	E3973310-44BD-195D- 94B5-895D54C2DE16	30-10-2020	Pressure	Active	11-11-2020 14:44:15	۲	
🗠 Reports	BCF614A7-AAD0-DF45- A8FB-CE5F4778063B	05-10-2020	Temperature	Active	27-10-2020 13:23:32	۲	
🐣 Users	B4:E6:2D:8C:B6:EB	17-06-2020	Temperature	Active	26-07-2020 14:00:04	۲	
Settings							



## FMS Reporting system

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## Reports

There are multiple reports and sort functions available

PEWELDBANK   FMS																		🎍 Darren Poynton 🔸
Dashboard Projects	Welding Report	ts																Dashboard / Reports
BUT IN:	Welding Duration 3 Welding duration 4 Welding durat	ng Report	• • •	Project Select Proj Tags	Tags	 ↓ ■ Em	ail Report	•	achine	\ \ \	Welder Soloci	 Ŋ	v	Search ID/Spool I	Number	/	eld Status All -	
¢ Settings	Total Welds For Review Rejected Reviewer Accepted FMS Accepted				1007 799 62 53 93													
	O Weld Number	Custom Weld Number		0perator		\$ SDR	Wall Thickness	Machine RAM	Project Name	Actions	Tags	Pressure and Time	Heater plate temperature		Accepted: Rejected: Review	Operator Notes (from Af	P)	Reviewer Notes
	23-12-2022	76	12:32	Poly			5.2 mm		SoCal Trials	6	+	۵	4	No	۵	ı.		
	20221223123018816	75	12:30	Poly	110	21	5.2 mm	194.7	SoCal Trials	<u>k</u>	t	٨	4	No	4	Ţ		
	30-11-2022																	
	20221130133988816	DJP49	13:41	Darren Poynton	160 mm	17	9.4 mm	194.7 mm²	SoCal Trials	6	teri2				Auto by FMS			N/A



## Reports

There are multiple reports and sort functions available

														<b>-</b> 1	Darren Po
Dashboard															
Projects	Welding Reports													Dashbo	bard / Re
ensors															
ensors	Machine Type BW		<ul> <li>Project</li> <li>Select</li> </ul>				fachine Select Machine		* Select User			earch ID/ Spool Number/ Drawing Number/	Weld Status		
W Machines	Welding Duration		Seree	, righter					Server Oak				70		
F Units	Welding duration		=	View											
ipe Manufacturers															
ports	B Short Report D Lon	ig Report 🛛 🏮 Backu	Excel	📕 Email Rep	port ? Hel	p 🕴 Refresh Data									
isers	Total Welds			66											
ettings	For Review			41											
	Rejected			3											
	Reviewer Accepted			6											
	FMS Accepted			16											
t	Weld Number	Start Operator ( Time	© Pipe Size	¢ SDR Thi	© Wall M	achine Project Name	Actions	Pressure and Time	Heater plate	t5 Cooling time adjusted by user	Accepted: Rejected: Review	Operator Notes (from APP)	Reviewer Notes	Reviewed By	Da
	<ul> <li>Weld Number</li> <li>29-03-2022</li> </ul>	Start Operator ( Time	© Pipe Size	© SDR Thie	© Wall M ickness	achine Project Name RAM	Actions		Heater plate temperature	t5 Cooling time adjusted by user	Accepted: Rejected: Review	Operator Notes (from APP)	Reviewer Notes	Reviewed By	De Re
		Time 17:53 Darren	© Pipe Size	SDR Thi	ickness	achine Project Name RAM mm² Mains upgrade				tS Cooling time adjusted by user Ves	Accepted: Rejected: Review	Operator Notes (from APP)	Reviewer Notes	Reviewed By	r Da Re
1	29-03-2022	Time 1753 Darren Poynton 17:49 Darren	Size	SDR This	ickness 17 mm 626	RAM	123 <b>B</b> Im	Time	temperature	adjusted by user	Rejected: Review		Reviewer Notes	Reviewed By	r Da Re
1	<b>29-03-2022</b> 2022032917538668	Time 1753 Darren Poynton	Size 63 mm	SDR This	ickness 17 mm 626	RAM mm <sup>2</sup> Mains upgrade	123 <b>B</b> Im	Time	temperature	adjusted by user	Rejected: Review			Reviewed By	r Da Re
2 (	<b>29-03-2022</b> 2022032917538668	Time 17:53 Darren Poynton 17:49 Darren Poynton 17:38 Darren	Size 63 mm	SDR Thir 11 5.'	ickness 57 mm 628 57 mm 626	RAM mm <sup>2</sup> Mains upgrade	123 <b>b</b> in	Time	temperature	adjusted by user	Rejected: Review			Reviewed By - -	Re
	29-03-2022           2022032917538668           2022032917498668           2022032917388668	Time 1753 Darren Poynton 17:40 Darren Poynton 17:38 Darren Poynton	5ize 63 mm 63 mm 63 mm	SDR This 11 5: 11 5: 11 5:	ickness 67 mm 626 67 mm 626	RAM mm² Mains upgrade mm² Mains upgrade mm² Mains upgrade	123 <b>B</b> M 123 <b>B</b> M	Time	E emperature E E E	adjusted by user Yes Yes	Rejected: Review			Reviewed By	r Da Re
	29-03-2022 2022/03/2917538668 2022/03/29174/98668	Time 17:53 Darren Poynton 17:49 Darren Poynton 17:38 Darren	Size 63 mm 63 mm	SDR This 11 5: 11 5: 11 5:	ickness 67 mm 626 67 mm 626	RAM mm² Mains upgrade mm² Mains upgrade	123 <b>B</b> M 123 <b>B</b> M	Time	x	adjusted by user Vos Vos	Rejected: Review			Reviewed By	r Da Re
	29-03-2022           2022032917538668           2022032917498668           2022032917388668	Time 1753 Darran Poynton 1740 Darren Poynton 1738 Darren Poynton 1725 Darren	5ize 63 mm 63 mm 63 mm	SDR         This           n         5:           n         5:           n         5:           n         5:           n         5:	ickness 57 mm 626 57 mm 626 57 mm 316 57 mm 194.7	RAM mm² Mains upgrade mm² Mains upgrade mm² Mains upgrade	1223 B M 1223 B M 1223 B M	Time	E emperature E E E	adjusted by user Yes Yes	Rejected: Review			Reviewed By	r Da
	22-022/022/072536668           0222032977496668           022032977366668           022032977366668           022032977366668           02203297736668	Time 1753 Darren Poynton 1740 Darren Poynton 1738 Darren Poynton 1738 Darren Poynton 1728 Darren Poynton	5ize 63 mm 63 mm 63 mm 63 mm	SDR         Thild           II         52           II         52           II         52           II         52           II         52           II         52	17 mm 626 17 mm 626 17 mm 316 17 mm 316 17 mm 194.7	mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade	123 8 8 14 123 8 14 123 8 14 123 8 14 123 8 14	Time 2 2 2 2 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	temperature 2 2 2 2 2 2 2 2	adjusted by user Ves Ves No No	Rejected Review			Reviewed By	r Da
	29-07-2022           2022032977558668           2022032977499668           20220329773696668           20220329773596668           2022032977359668	Time 1753 Darran Poynton 1740 Darren Poynton 1738 Darren Poynton 1725 Darren	5ize 63 mm 63 mm 63 mm 63 mm	SDR         Thild           II         52           II         52           II         52           II         52           II         52           II         52	17 mm 626 17 mm 626 17 mm 316 17 mm 316 17 mm 194.7	BAM           mm²         Mains upgrade           mm²         Mains upgrade           mm²         Mains upgrade           mm²         Mains upgrade	123 8 8 14 123 8 14 123 8 14 123 8 14 123 8 14		Eemperature	adjusted by user Ves Ves No	Rejected: Review			Per/eved By - - - - - -	r Da
	22-022/022/072536668           0222032977496668           022032977366668           022032977366668           022032977366668           02203297736668	Time 1753 Darren Poynton 1749 Darren Poynton 1738 Darren Poynton 1723 Darren Poynton 1725 Darren Poynton 1720 Darren	5ize 63 mm 63 mm 63 mm 63 mm	SDR         Thild           II         52           II         52           II         52           II         52           II         52           II         52	17 mm 626 17 mm 626 17 mm 316 17 mm 316 17 mm 194.7	mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade	123 8 8 14 123 8 14 123 8 14 123 8 14 123 8 14	Time 2 2 2 2 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	temperature 2 2 2 2 2 2 2 2	adjusted by user Ves Ves No No	Rejected Review			Reviewed By	r Dat
	29-03-2022           2022012917538668           2022012917549668           2022012917369668           2022012917359668           2022012917359668           2022012917269668           2022012917269668	Time Time Time Train Tra	522 63 mm 63 mm 63 mm 63 mm 63 mm 63 mm	SDR         This           II         52	17 mm 626 57 mm 626 57 mm 316 57 mm 194.7 57 mm 194.7	mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade	123 8 8 10. 123 8 10 10. 123 8 10 10. 123 8 10. 123 8 10. 123 8 10.	Time 2 2 2 2 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	temperature 2 2 2 2 2 2 2 2	adjusted by user Ves Ves No No	Rejected Review			Reviewed By	r Dati
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	24023-2022           202202377538668           202202377538668           20220237738668           20220237738668           20220237738668           20220237738668           20220237738668           20220237738668           20220237738668           20220237738668           20220237738668           20220237738668           20220237738668           20220237738668           20220237738668	Time Time Time Train Tra	522 63 mm 63 mm 63 mm 63 mm 63 mm 63 mm	SDR         This           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           12         70'	17 mm 626 17 mm 626 17 mm 316 17 mm 1947 17 mm 1947 17 mm 1947	RAM mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade mm <sup>2</sup> Mains upgrade	122 8 8 4 123 8 8 4 123 8 8 1 123 8 1 123 8 1 12 12 12 12 12 12 12 12 12 12 12 12 12	Time 2 2 2 2 2 2 2 2 2 2 2 2	temperature	adjusted by user Yes Yes No No Yes Yes	Rejected Review				Res
	20-002-2020         202003097536668           202003097536668         202003097596668           202003097536668         202003097536668           202003097536668         202003097536668           20203129753668         20203129753668           20203129753668         20203129753668           20203129753668         20203129753668           20203129753668         20203129753668           20203129753668         20203129753668	Time           17:53         Darren Poynton           17:40         Darren Poynton           17:30         Darren Poynton           17:32         Darren Poynton           17:25         Darren Poynton           17:20         Darren Poynton           16:58         Darren Poynton           13:37         Darren Poynton	522e 63 mm 63 mm 63 mm 63 mm 63 mm 63 mm 750	SDR         This           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           11         52'           12         70'	17 mm 626 17 mm 626 17 mm 316 17 mm 1947 17 mm 1947 17 mm 1947	RAM Kains upgrade mm <sup>21</sup> Mains upgrade mm <sup>21</sup> Mains upgrade mm <sup>21</sup> Mains upgrade mm <sup>21</sup> Mains upgrade mm <sup>22</sup> Mains upgrade mm <sup>22</sup> Mains upgrade mm <sup>23</sup> Mains upgrade mm <sup>24</sup> Mains upgrade mm <sup>25</sup> Mains upgrade m <sup>25</sup> Mains upgrade	122 8 8 4 123 8 8 4 123 8 8 1 123 8 1 123 8 1 12 12 12 12 12 12 12 12 12 12 12 12 12	Time	temperature	adjuited by user Ves Ves No No Ves No No	Rejected Review		- - - - - - - - - - - -	- - - - -	Res

On the welding reports page the user can see a list of all welds and create a customised report by one or multiple search headings, then you can select a 4-5 page full report or "Short" or "Long" Reports or export all reports to your own back ups or excel, from this area you can send selected reports directly to you client.

Search Heading	Search Description
Machine Type	Butt Welder or Electrofusion
Project	Project Name
Machine	Make and Model of machine
Welder	The user or person doing the welding
Search	ID/ Spool Number / Drawing Number / Line Number
Weld Status	Status of weld i.e. Accepted, Rejected or waiting for Review
Welding Duration	Select time frame
Tags	Select tagged reports



## Reports – Full 4-5 page report

There are multiple reports and sort functions available within the FMS, below is an example of the full 4-5 page report.



-	Compar				Contact		-	Phone		
	GoPoly	Pty Ltd			arren Poynte	on	+	0418108	.01	-
		_								
Operato	r Details									
Operato	r	ID N	umber		DOB	App	Versi	on		
Darren Poyntor		PSI	0058	28	-02-1961	3	2.2.1			
Pipe / Fi	tting De	tails	METRI	C (mm)	1					
Material	Manuf	acturer	Type	Shape	'n	SDR		*n		Batch No.
Spigot 1	Iplex Pi	pelines	s PE100 Pi		160	17	Τ	9.4		1235566
Spigot 2	Iplex Pi	Pipelines PE100 Pi		Pipe	160	17		9.4		1235566
Machine	Details									
	Brand	· T	Mo	del	Ram 5	size		Serial No.		Calibration Date
	Ritmo		Basi	: 160	194.7	mm <sup>3</sup> 13500		35000013C 35000013T 135000013F		27-08-2021
Sensor D	etails	1								
Bra	nd			Model	S	erial No.	_	Calibration I	Date	Firmware Version
PEWek	iBank	Press	ure	PWB-P133	30:AE	A4:F3:A6:0	DE	10-11-202	1	V 1.3.8
PEWek	iBank	Temper	ature	PWB-T102	30:AE	A4:55:CE:	A2	31-08-202	1	V 1.0.7
Project I	Details	ime	10	Number	Project	Contact De	tails			
	test 1		-	test1	test1	123456789	90	-		
								_		
Asset De	tails						_			
	Drawing	Number	(		Spool Numbe	sr .		Lin	Num	ber
		356			35776		2467			

-38.112098





Good test weld

OH65 Take 5	
STOP (Ask Yourself)	
Am I aware of crushing points? (hydraulic movement)	Т
Am I aware of sharp objects? (facing blades)	
Am I aware of burning? (heating plate)	
Have I protected myself from energy sources? (electrical, hydraulic, temperature)	
THINK	
If a procedure or work instruction exists for the job am I familiar with it?	
Am I trained, competent and authorised to do the job?	
Do I have fit for purpose tools, equipment and PPE?	
Can I control the risks associated with my task that effect the health and safety of myself or those around me and / or impact the environment?	

	Staten
	I, Dam
Yes	
res	

Am I aware of burning? (heating plate)					
Have I protected myself from energy sources? (electrical, hydraulic, temperature)	Yes				
THINK					
If a procedure or work instruction exists for the job am I familiar with it?	Yes				
Am I trained, competent and authorised to do the job?	Yes				
Do I have fit for purpose tools, equipment and PPE?	Yes				
Can I control the risks associated with my task that effect the health and safety of myself or those around me and / or impact the environment?					
If a permit is required for the job has a JSA or SWM etc. been completed?	Yes				
IDENTIFY					
IDENTIFY Have I identified all the hazards and existing controls for the job?	Yes				
	Yes				
Have I identified all the hazards and existing controls for the job?					







## **Reports – Short, long and export to excel**

There are multiple reports and sort functions available within the FMS, below is an example of a short report and long report and below them is an example of an excel report

	darren@gopoly. 0418108101	com.au				
WeldBan			ummary (Short)			
welaBan	K PEweldBank v	veid St	immary (Short)			
Date	Weld Number	Start Time	Operator	Pipe Size	SDR	Job number
29-03-2022	2022032917538668	17:53	Darren Poynton	63 mm	11	12341234
29-03-2022	2022032917498668	17:49	Darren Poynton	63 mm	11	12341234
29-03-2022	2022032917388668	17:38	Darren Poynton	63 mm	11	12341234
29-03-2022	2022032917328668	17:33	Darren Poynton	63 mm	11	12341234
29-03-2022	2022032917258668	17:25	Darren Poynton	63 mm	11	12341234
29-03-2022	2022032917208668	17:20	Darren Poynton	63 mm	11	12341234
28-03-2022	2022032816588668	16:58	Darren Poynton	160 mm	17	12341234
28-03-2022	2022032813378668	13:37	Darren Poynton	160 mm	17	12341234
27-03-2022	2022032712018822	12:01	Darren Poynton	160 mm	17	P001
27-03-2022	20220327085285977	08:53	Darren Poynton	160 mm	17	test1
	20220325090485977	09:04	Darren Poynton	160 mm	17	test1
	20220322103785977	10:37	Darren Poynton	160 mm	17	test1
	20220321201285977	20:23	Darren Poynton	160 mm	17	test1
	20220318131485977	13:17	Darren Poynton	160 mm	17	testl
16-03-2022	20220316111385977	11:15	Darren Poynton	160 mm	17	test1
16-03-2022	20220316094485977	09:47	Darren Poynton	160 mm	17	testl
15-03-2022	20220315065685977	06:56	Darren Poynton	160 mm	17	test1
10-03-2022	20220310142885977	14:28	Darren Poynton	160 mm	17	test1
	20220310142085977	14:20	Darren Poynton	160 mm	17	test1
	20220309130485977	13:05	Darren Poynton	125 mm	11	test1
	20220308115885977	12:00	Darren Poynton	125 mm	11	test1
	20220307133685977	13:37	Darren Poynton	160 mm 160 mm	17	test1 test1
07-03-2022		13:25	Darren Poynton			
	20220304103985977	10:39	Darren Poynton	160 mm	17	test1
	20220304102685977	10:26	Darren Poynton	160 mm	17	
	20220304101085977	10:10	Darren Poynton	160 mm	17	test1
	20220304095885977	09:58	Darren Poynton Darren Poynton	160 mm	17	test1
04-03-2022	20220304091185977 20220303230285977	09:11 23:02	Darren Poynton Darren Poynton	160 mm	17	test1 test1



PEWeldBank Weld Summary (Long)

Date	Weld Number	Start Time	Operator	Pipe Size	SDR	Wall Thickness	Machine RAM	Job number
29-03-2022	2022032917538668	17:53	Darren Poynton	63 mm	11	5.7 mm	626 mm <sup>2</sup>	12341234
29-03-2022	2022032917498668	17:49	Darren Poynton	63 mm	11	5.7 mm	626 mm <sup>2</sup>	12341234
29-03-2022	2022032917388668	17:38	Darren Poynton	63 mm	11	5.7 mm	316 mm <sup>2</sup>	12341234
29-03-2022	2022032917328668	17:33	Darren Poynton	63 mm	11	5.7 mm	194.7 mm <sup>2</sup>	12341234
29-03-2022	2022032917258668	17:25	Darren Poynton	63 mm	11	5.7 mm	194.7 mm <sup>2</sup>	12341234
29-03-2022	2022032917208668	17:20	Darren Poynton	63 mm	11	5.7 mm	194.7 mm <sup>2</sup>	12341234
28-03-2022	2022032816588668	16:58	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	12341234
28-03-2022	2022032813378668	13:37	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	12341234
27-03-2022	2022032712018822	12:01	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	P001
27-03-2022	20220327085285977	08:53	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	test1
25-03-2022	20220325090485977	09:04	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	test1
22-03-2022	20220322103785977	10:37	Darren Poynton	160 mm	17	10.0 mm	194.7 mm <sup>2</sup>	test1
21-03-2022	20220321201285977	20:23	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	test1
18-03-2022	20220318131485977	13:17	Darren Poynton	160 mm	17	10.0 mm	194.7 mm <sup>2</sup>	test1
16-03-2022	20220316111385977	11:15	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	test1
16-03-2022	20220316094485977	09:47	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	test1
15-03-2022	20220315065685977	06:56	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	test1
10-03-2022	20220310142885977	14:28	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	test1
10-03-2022	20220310142085977	14:20	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	test1
09-03-2022	20220309130485977	13:05	Darren Poynton	125 mm	11	11.0 mm	753 mm <sup>2</sup>	test1

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	Date																									
	[																							AA	AB	A
Date Weld Nun Start Tir	me Amb	ient 1 Result Co	P1 Min Re P	L Max Re P1	Min Ac P	L Max Ac T1	Requir(T1	Actual P	2 Min Re P2	Max Re P2	Min Ac P	2 Max Ac T	2 Min Re T	2 Max Re T2	Actual T3	Requir(T3	Actual T4	4 Require T4	Actual P	3 Min Re P	3 Max Re P3	Min Ac Pa	Max Ac T5 R	equir(T5	Actual F	P4 M
29-03-202 202203291 17:53		22 No	8.9	12.2	10.5	10.6	1	14	0	2	0	0.5	57	68	63	6	6	0	0	8.9	12.2	10.3	10.7	20	20	
29-03-202 202203291 17:49		21 No	8.9	12.2	10.4	10.7	1	19	0	2	0.1	0.8	57	68	63	6	6	0	0	8.9	12.2	10.2	10.7	20	20	
29-03-202 20220329117:38		21 No	18.7	25.2	20.5	20.9	1	21	0	5	0.5	1.7	57	68	63	6	6	0	0	18.7	25.2	20.4	20.7	10	10	
29-03-202 20220329117:33		21 No	27.2	37.8	0.8	31.1	1	43	0	5	0	1.1	57	68	63	6	6	0	0	27.2	37.8	0.9	1.5 02:2	8 01:	.30	
29-03-202 202203291 17:25		20 No	27.2	37.8	32.1	33.2	1	17	0	5	0.1	1.8	57	68	63	6	6	0	0	27.2	37.8	32.1	33 02:2	8 00:	19	
29-03-202 20220329117:20		18 No	27.2	37.8	29.3	30.1	1	24	0	5	0.1	1.7	57	68	63	6	6	0	0	27.2	37.8	29.2	29.8	10	10	
28-03-202 202203281 16:58		22 Yes	42.8	51.9	46.3	47.8	1	50	0	8.5	0.4	2.9	112	141	127	8	8	7	7.8	42.8	51.9	45.7	47.1 12:2	5 12:	.25	
28-03-202 202203281 13:37		21 Yes	42	51.1	46.2	47.3	1	55	0	7.7	2.3	4.3	112	141	127	8	8	7	7.8	42	51.1	48	49.4 12:2	5 12:	.25	
27-03-202 202203271 12:01	-	N/A	39.2	48.4 -	-		1 -		0	5 -	-		113	141 -		8 -		0		39.2	48.4 -	-		15 -		
27-03-202 202203270 08:53	-	N/A	36.2	45.4 -	-		1 -		0	2 -	-		113	141 -		8 -		0		36.2	45.4 -		12:2	5 -		
5-03-202 202203250 09:04	-	N/A	39.2	48.4 -	-		1 -		0	5 -	-		112	141 -		8 -		0		39.2	48.4 -		12:2	5 -		
2-03-202 202203221 10:37		25 No	43.1	52.8	44.8	47	1	95	0	6.8	1.5	3.9	120	150	135	8	8	7	7.8	43.1	52.8	45.9	46.7	10	10	
21-03-202 202203212 20:23	-	N/A	44	56 -	-		0 -		0	5 -	-		30	30 -		8 -		0		44	56 -			20 -		
18-03-202 20220318113:17		26 Yes	38.3	47.9	41.6	42.2	1	67	0	2	0.1	1.5	120	150	135	8	8	7	7.8	38.3	47.9	40.9	41.2	10	10	
16-03-202 20220316111:15		25 No	39.2	48.4	44.3	45.2	1	41	0	5	0.6	2.9	113	141	127	8	8	7	7.8	39.2	48.4	32.7	45.2 01:0	0 01:	.00	
16-03-202 202203160 09:47		23 Yes	39.2	48.4	43.1	43.7	1	39	0	5	0.3	2.7	113	141	127	8	8	7	7.8	39.2	48.4	41.7	42.1 01:0			
15-03-202 202203150 06:56		26 Yes	39.2	48.4	43.4	44.3	1	49	0	5	1.1	2.6	112	141	127	8	8	7	7.8	39.2	48.4	43	43.2	10	10	
10-03-202 202203101 14:28	-	N/A	26.4	33.5 -			0 -		0	5 -			10	10 -		8 -		0		26.4	33.5 -			5 -		
10-03-202 202203101 14:20	-	N/A	34.2	43.4 -			1 -		0	0 -			112	141 -		8 -		0		34.2	43.4 -		55:0	0 -		
09-03-202 202203091 13:05	-	N/A	9.8	11.9 -			1 -		0	2 -			132	165 -		8 -		0		9.8	11.9 -			10 -		
08-03-202 20220308112:00	-	N/A	9.8	11.9 -			1 -		0	2 -			132	165 -		8 -		0		9.8	11.9 -			10 -		
07-03-202 20220307113:37		27 No	42.3	51.9	46.7	47.7	1	64	0	6	0	3.9	120	150	135	8	8	7	7.8	42.3	51.9	45.5	45.7 13:1		12	
07-03-202 202203071 13:25	-	N/A	43.3	52.9 -	-		1 -		0	7 -	-	015	120	150 -		8 -		0	110	43.3	52.9 -			10 -		
04-03-202 20220304110:39		29 Yes	41.3	50.9	46.6	47.5	1	61	0	5	1	3.1	120	150	135	8	8	7	7.8	41.3	50.9	47	47.5	10	10	
04-03-202 202203041 10:26		28 No	41.3	50.9	44.5	45.7	1	97	0	5	0.7	3	120	150	135	8	8	7	7.8	41.3	50.9	43.9	45.8	10	10	
4-03-202 20220304110:10		28 Yes	41.3	50.9	44.9	46.3	1	83	0	5	0.1	2.3	120	150	135	8	8	7	7.8	41.3	50.9	46.1	46.3	10	10	
4-03-202 202203040 09:58		27 No	41.3	50.9	45	46.1	1	66	0	5	1.8	6	120	150	135	8	8	7	7.8	41.3	50.9	45	45.5	10	10	
4-03-202 202203040 09:11		N/A	41.3	50.9 -			1 -		0	5 -	-	5	120	150 -		8 -		0		41.3	50.9 -		1010	10 -	10	
3-03-202 202203032 23:02		N/A	40.5	49.5 -			0 -		0	5 -	-		10	10 -		8 -		0		40.5	49.5 -			10 -		
3-03-202 202203032 23:02		N/A	40.5	49.5 -			0 -		0	5 -			10	10 -		8 -		0		40.5	49.5 -			10 -		
2-03-202.20220303225.00	-	N/A	70.6	100.4 -			2 -		0	8 -	- 0		100	10 -		8 -		0		70.6	100.4 -			10 -		
2-03-202.20220302113:00		N/A	70.6	100.4 -			2 -		0	8 -	- 0		100	120 -		8 -		0		70.6	100.4 -			10 -		
02-03-202 20220302114.51	-	N/A	67.6	97.4 -			2 -		0	5 -	-		100	120 -		8 -		0		67.6	97.4 -			10 -		

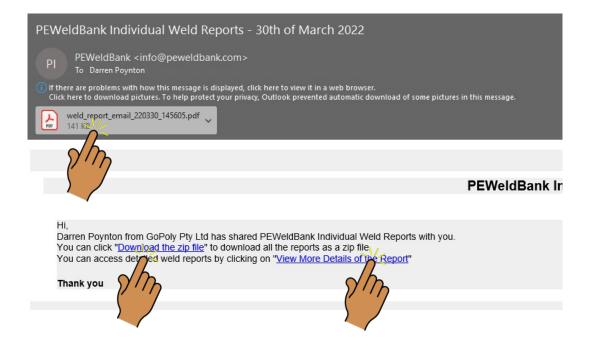


## **Reports - Email directly to client**

The email report option allows you to select welds and then email them to your client. Please note these reports take a short while to generate, if it doesn't come through please ask your client to check their junk or spam box

	Email Weld Reports	×
ect	You can share a selected group of weld reports or all of the weld reports in the table. Enter the email addresses you want to share the weld reports with and click 'Send' button.	
elect Project	weld reports and send download link to given addresses after zip file is rea Email(s):	ady.
≣ View	damen@gopoly.com.au x Enter the email(s) Send Cance	el
el 🖀 Email Report 🤋 Help 😋 Ref	iresh Data	
66		

Your client will receive email similar to this, with 3 options for viewing reports



See 3 report options on next page

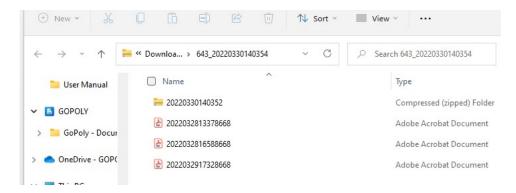


## **Reports - Email directly to client**

The first one is a summary.

GO poly	arren Po ioPoly Pty O BOX 50 atterson ic 3197	Ltd 09					
d		opoly.com.a 01	u				
PEWeldBank P	EWeldB	ank Weld S	umma	ry (Em	ail)		
Weld Number	Start Time	Operator	Pipe Size	SDR	Wall Thickness	Machine RAM	Project Name
29-03-2022							1
2022032917328668	17:33	Darren Poynton	63 mm	11	5.7 mm	194.7 mm <sup>2</sup>	Mains upgrade 123
28-03-2022							
2022032816588668	16:58	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	Mains upgrade 123
2022032813378668	13:37	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	Mains upgrade 123

The second is a Zip file holding of each selected weld each PDF is a full 4-5 page report.



The third option gives your client a full report for each weld and access to the weld graph

$\rightarrow$ C $\hat{\mathbf{e}}$ peweldbank.com/report/shared-we	eld-report/iANS	W0hkXhsyceV5IonTOhYQfSU80Uswp3Nyp8eDmEg						e ☆ 🛛
WELDBANK   FMS								
Butt Welding Reports								
? Help								
t Help								
Weld Number	Start Time	Operator	Pipe Size	SDR	Wall Thickness	Machine RAM	Project Name	Action
29-03-2022								
2022032917328668	17:33	Darren Poynton	63 mm	11	5.7 mm	194.7 mm <sup>2</sup>	Mains upgrade 123	<b>B</b>
28-03-2022								
2022032816588668	16:58	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	Mains upgrade 123	<b>B</b> (
2022032813378668	13:37	Darren Poynton	160 mm	17	9.4 mm	194.7 mm <sup>2</sup>	Mains upgrade 123	8



## Smartphone / Tablet User Guide

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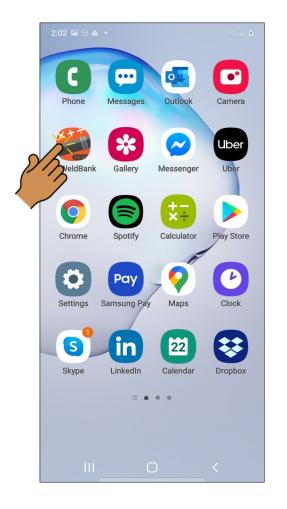


## Download PEWeldBank app in your preferred store for FREE

Go to search on Google Play or Apple App store enter "peweldbank"



Once downloaded to your Smartphone or tablet, click on the *PEWeldBank* icon



Use your Username and Password to log in, this will take you to the home screen.

<b>≊ PE</b> ↓	Veld	Bank
Username		
Password		
	LOGIN	
FOR	GOT PASSWOI	RD?
<b>DON'T H</b>	HAVE AN ACC	DUNT?
	Ο	<



## **Home Screen**

Operation is very easy to access via the Home Screen





## Smartphone / Tablet - Default System Settings





## Select **System Settings** to Edit Settings





## Smartphone / Tablet - Default System Settings

## Select your preferred defaults before welding

These changes can only be made by user with Superadmin or Admin level

< System Set	tings 🔠	
SYSTEM O	FMEASUREMENT	
IMPERIAL DIPS	IMPERIAL IPS	(
TAKE F	IVE CHECKLIST	
ENABLE	DISABLE	
	1919	
CHECK HEATER	PLATE TEMPERATURE	
Automatically	Manually	
Every Day	Every Weld Off	
······································	ANTI ANTI ANTI ANTI	
TEMPERA	TURE WARNINGS	1
ENABLE	DISABLE	
MANUAL	OVERRIDE MODE	
ENABLE	DISABLE	
This allows the user	r to initiate start in Phases 1, 2 & 5	
	tem Language English	
		E

## SYSTEM OF MEASUREMENT

Choose preferred measurements

## **TAKE 5 CHECK LIST**

By enabling this, the app will ask the user to complete Welding Safety questions at the start of a weld session

## CHECK HEATER PLATE TEMPERATURE

By enabling this, the app will ask the user to check heater plate temperature at selected interviews or turn this feature off.

## **TEMPERATURE WARNINGS**

When enabled user will be notified if temperature goes out of range

## MANUAL OVERIDE MODE

This enables to initiate start in Phases 1, 2 & 3

## SYSTEM LANGUAGE

Enables user to choose different languages



## Smartphone / Tablet - Settings



All of these options except for Sensors, System Settings and some of the Operator Details can also be edited via the FMS



## Smartphone / Tablet Menu Screens



## Select Projects to Edit or

## Add New Projects ±۵ Projects **PEWeldBank trial project** Seaford 12166 / 5 Leg manifold Seaford, Vic 3198 12154 Seaford, Vic 3198 12048 Seaford, Vic 3198 12087 Seaford, Vic 3198 12015 Seaford, Vic 3198 10100 $\bigcirc$ < ||||

## 223 II A G -

## Select Settings to Edit

## Settings



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## Click on menu item



## **Connection to Hydraulic circuit**

## www.PEWeldBank.com



## Fitting Hydraulic Transmitter / Transducer to Machine





## **Hydraulic Connection**



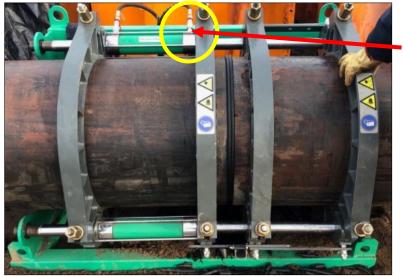


Many machines have a test port already fitted.

If your machine does not have a test point, you will need to fit a tee with test point to **the closing side of your pressure circuit**.

A tee with connection point can be fitted to a machine where the hoses are fitted to the pressure control unit. Any hydraulic company should be able to fit one for you.

See Appendix 1 for examples.



### Note:

This is the closing side of the hydraulic cylinder, follow this hose back to your controller. As we set up more machines we will keep a library of connections, please don't hesitate contacting us for assistance with initial set up.



## **Bluetooth Pressure Sensor Setup**

How to connect pressure sensor to Butt welder See also "Appendix 1"

## \*\*Before starting ensure both Sensors are fully charged\*\*

Plug charge cable into charging port and charge until the red light turns to green (6 hours)

## **Pressure Sensor Components**

- 1 Bluetooth Pressure Sensor
- 2 Hydraulic Transmitter
- 3 Orange Hydraulic Sensor Connection Cable
- 4 Charging Port
- **5** Charging Indicator Light (Red/Green)
- 6 Bluetooth Connection Status Light (Blue)
- 7 Hydraulic connection
- 8 Hydraulic Sensor Port 1
- **9** Hydraulic Sensor Port 2 (Spare)
- 10 QR code



On the Rear of both Sensors there is a **QR Code** that you scan to enable sensor when prompted by phone or tablet









## **Hydraulic Connection Continued**



**Stauff 20 test point** available from your local PEWeldBank reseller or hydraulics supplier



The PEWeldBank Transmitter This fits to the Stauff test point

Fit the PEWeldBank transmitter to the test point.

Now fit the Orange cable supplied to the Bluetooth pressure sensor **Port 1** as shown below.





## **Connection to Heater Plate**

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## **Bluetooth Temperature Sensor Setup**

How to use sensor with heater plate.

## \*\*Before starting ensure Sensors are fully charged\*\*

Plug charge cable into charging port and charge until the red light turns to green (5 hours)

## **Pressure Sensor Components**

- 1 Bluetooth Temperature Sensor
- 2 Surface Temperature Probe
- 3 Charging Port
- 4 Charging Indicator Light (Red/Green)
- 5 Bluetooth Connection Status Light (Blue)
- 6 Spare Port
- 7 Port for surface probe (marked Fixed)
- 8 QR code

On the Rear of both Sensors there is a **QR Code** that you scan to enable sensor when prompted by phone or tablet







## Temperature Sensors dated March 2022 & later

## **Bluetooth Temperature Sensor Setup**

How to connect your Temperature Sensor to your heater plate. "See Appendix 2"

## \*\*Before starting ensure Sensors are fully charged\*\*

Plug charge cable into charging port and charge until the red light turns to green (5 hours)

## **Pressure Sensor Components**

- 1 Bluetooth Temperature Sensor
- 2 Surface Temperature Probe
- 3 Charging Port
- 4 Charging Indicator Light (Red/Green)
- 5 Bluetooth Connection Status Light (Blue)
- 6 Port for Surface probe
- 7 Port for Fixed PT100 connection
- 8 QR code
- 9a PT100 connection cable for Ritmo\*
- 9b PT100 connection cable for others\*

On the Rear of both Sensors there is a **QR Code** that you scan to enable sensor when prompted by phone or tablet





\* see appendix 2









## Pairing Sensors to Phone or Tablet

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## **Bluetooth Setup & Pairing of Sensors**

N.B. you can only use sensor set with **PEWeldBank Fusion Logger** subscription, For initial pairing you must also have administrator user level permission and connection to the internet

Ensure that Bluetooth is enabled on your smartphone / tablet. Follow the prompts

### 1. Click Dropdown Menu



# Image: Content of the second seco

## 3. Click Sensors



4. Click Add New



2. Click Settings



## **Bluetooth Setup & Pairing of Sensors Continued**

### Pairing of Sensors

- Connect Pressure sensor to pressure at least 2 bar.
- For the Temperature sensor holding the Surface Temperature Probe against heater plate (at least 80°c / 176°f) will activate the sensor.
- The status light will flash, enabling you to proceed with Bluetooth pairing.

## **Alternatively**

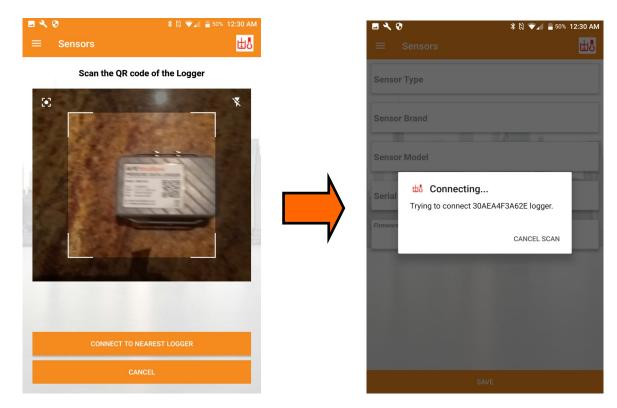
- Remove and replace the battery from the sensor, this will activate and status light will flash for 2 minutes enabling you to proceed with Bluetooth pairing.
- Status light must be flashing fast before proceeding.

Follow instructions in Dropdown menu on smartphone or tablet [settings] [sensors] [add new] [save]





## Scan QR code:





## **Bluetooth Setup & Pairing of Sensors Continued**

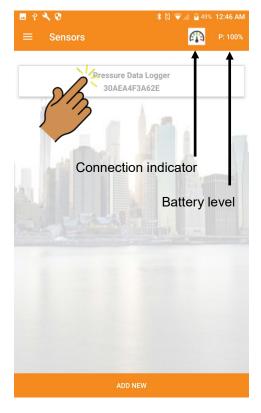
### **Click Save**

¥ 🔍 😌	🕅 🐨 📶 🔓 49% 12:46 AM
≡ Sensors	±8
Sensor Type	Pressure Data Logger
Sensor Brand	PEWeldBank
Sensor Model	
Serial Number	30AEA4F3A62E
Firmware Version	V 1.3.3
	Ju
	SAVE

### Connected

🗷 ¥ 🔧 😵		* 🛛 👻	19%	12:46 AM
≡ Sensors			<b>A</b>	
<b>Connected</b> Pressure Value : 0.0 Bar Ambient Temp : 21.77 °C Humidity : 39 %				
Sensor Type Pressur	e Data Lo	ogger		
Sensor Brand	VeldBanl	k		
Sensor Model	-			
Serial Number 30AE	A4F3A6	2E		
Pressure Sensor Range				
Firmware Version	/ 1.3.3			
Calib	ration Da	ate		
Most Recent Weld	cent wel	ds		

### Check connected sensor



## When connected blue Light on the sensor will flash slowly



Click Drop down menu to return to home screen follow instructions again for second sensor

**To remove a sensor** from Phone or Tablet select sensor you want to remove and click and hold for 2 seconds then delete, for iOS swipe then delete

## Info@PEWeldBank.com



# Welding Procedure for App

Also see Basic Welding Machine Operating Procedure

www.PEWeldBank.com



#### Home Screen: Commence Butt welding or Electrofusion



From this screen you can commence Butt welding or Electrofusion.

You can also review previous welds or allocate a second GPS location



### Select Project

97

<	Pre-Welding Setup	山
	PROJECT Mains upgrade 123	
	mains upgrade 123	
	OPERATOR NAME	
	Darren	
	WELDING LOCATION DETAILS	
	Westown	
		4

Vere-Welding Setup	山
PROJECT	
Filter Manifolds	$\sum$
Mains upgrade 123	
Mains Upgrade relining	$\mathcal{C}$
Mitchell Tests	
Polysmart Training	- 1
test 1	
test2	_
test3	
Weld Bead Testing	
Weld for testing	

From this screen you need to select a project.

The Projects can be set up from within this app or from the FMS.

Note: You must have Admin access to set up projects, however User or Admin may select a project to use.





### Safety "Take Five"

4:51 🖬 🗗 🖬 🔹			Q 🗟 🗎
≡ Safety 'Take 5'		₽₽₽	P: 80%
STOP (Ask yourself)			
Am I aware of crushing points? (hydraulic movement)	YES	NO	NA
Am I aware of sharp objects? (facing blades)	YES	NO	NA
Am I aware of burning (heating plate)	YES	NO	NA
Have I protected myself from energy sources? (electrical, hydraulic, temperature)	YES	NO	NA
THINK			
If a procedure or work instruction exists for the job am I familiar with it?	YES	NO	NA
Am I trained, competent and authorised to do the job?	YES	NO	NA
Do I have fit for purpose tools, equipment and PPE?	YES	NO	NA
Can I control the risks associated with			

This is a 12 question OH&S assessment, these questions are asked of the user at the start of the welding session.

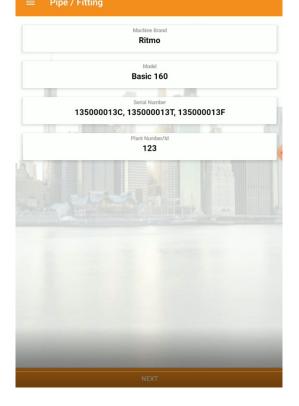
This information is collected and recorded within reports, available within FMS

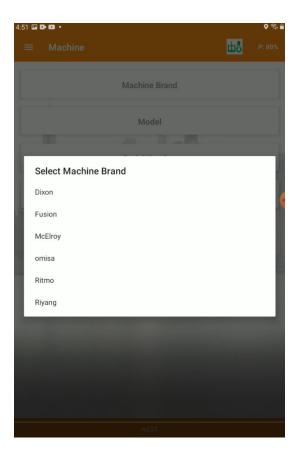
By default this option is disabled, this option may be enabled within System Settings



#### **Machine selection**

≡ Machine		±۵	
	Machine Brand		
	Model		
	Serial Number		
	Plant Number/Id		â
ai I			





From this screen you will need to select a Machine.

Machines can be added and edited from within this app or from the FMS.

Note: You must have Admin access to set up projects, however User or Admin may select a machine to use.

By selecting machine it will use stored hydraulic ram information for pressure calculations, and machine data in reports.



### Pipe / Fitting selection

4:52 🖾 🛤 🖸 🔹	ଡ଼ି କି
$\equiv$ Pipe / Fitting	<mark>出</mark> 상 P: 80%
PIPE/FITTING 1	PIPE/FITTING 2
Pipe	/Fitting <sup>4</sup> n (mm) 160
20.	SDR 17
	°n (mm) 9.41
Mai	nufåcturer
Bate	ch Number
	Туре
	Profile
and the second second	10000
	NEXT

From this screen you will need to select a Pipe size and SDR, pipe wall thickness is automatically calculated but can be adjusted manually.

Manufacturer, Type and Profile fields are optional.

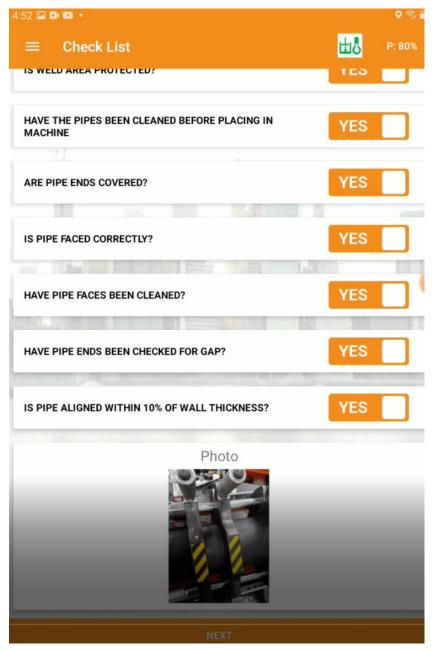
Pipe data can be added and edited from within this app or from the FMS.

Note: You must have Admin access to set up projects, however User or Admin may select a machine to use.

By selecting machine it will use stored hydraulic ram information for pressure calculations, and machine data in reports.



#### Pre weld check list

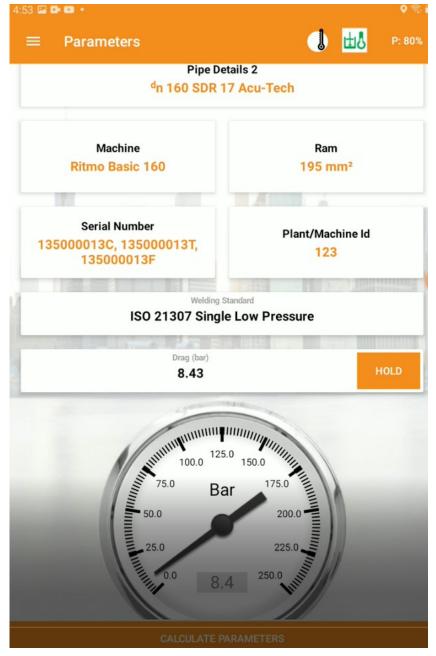


This check list has 7 questions optional questions, these questions default to NO and are included on reports, however you do not need to answer these to be able to move onto the next screen.

Upon selecting yes to the last question the camera will be activated to allow user ot take a photo of pipe alignment and gap.



#### **Parameters**



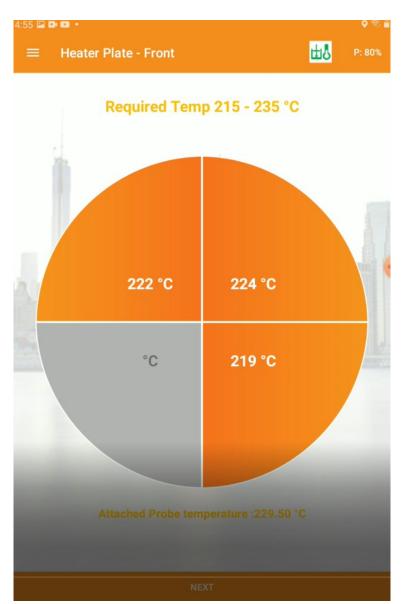
The Parameters screen displays a review of pipe and machinery and asks user to enter preferred welding standard, this preference is set as a default until the start of a new session.

The drag also needs to be entered in this screen.

Note: The Pressure Gauge will be active only when sensor set is supplied and paired.



### **Check Heater plate**

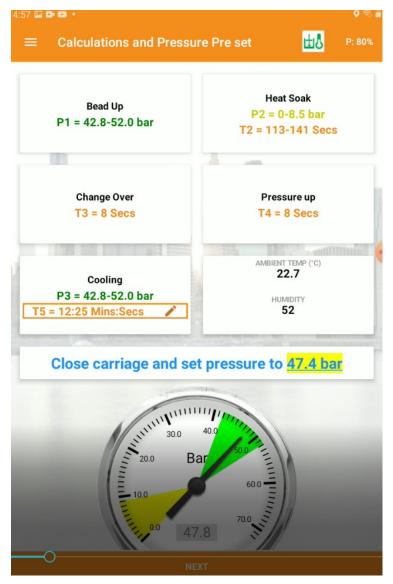


When connected to temperature sensor set, this screen automatically logs temperature during Bead up and heat soak phases, also using the supplied surface temperature probe the user can accurately record the surface temperature at the start of the welding session or at the start of every weld or turn to manual entry,

#### This temperature recording options can be adjusted within system settings



#### **Calculation and Pressure Pre set**



When connected to pressure sensor set, this screen automatically logs Ambient temperature and Humidity, if not connected to sensor set these can be added manually.

This screen also allows the user to manually adjust T5 cooling time to allow for Reduced cooling times or extending the time when allowance for rough handling is required. This adjustment is noted on weld reports!

Most importantly the user must set pressure for Phase 1 and Phase 5 at this point.



#### Phase 1: Bead up



Phase 1 screen Instructs the user what to do and when to reduce pressure to Drag.

Temperature can also be monitored during this Phase



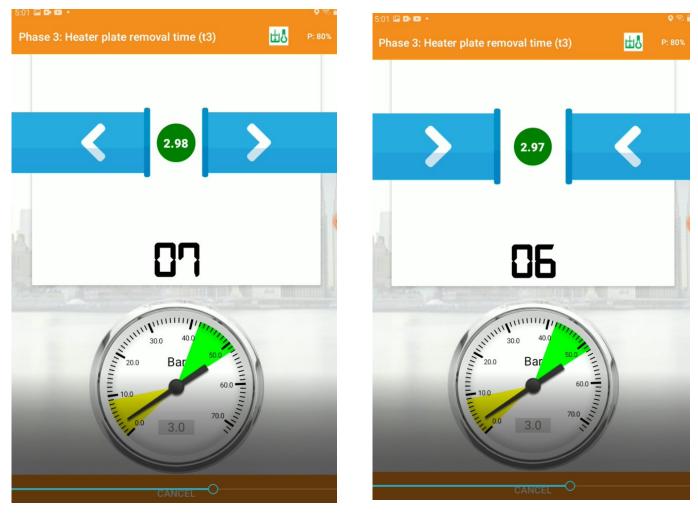
#### Phase 2: Heat Soak



After bead up as soon as user drops to Drag pressure or below the Heat soak timer begins count down (the pressure is recorded during this phase)



#### Phase: 3. Heater Plate Removal

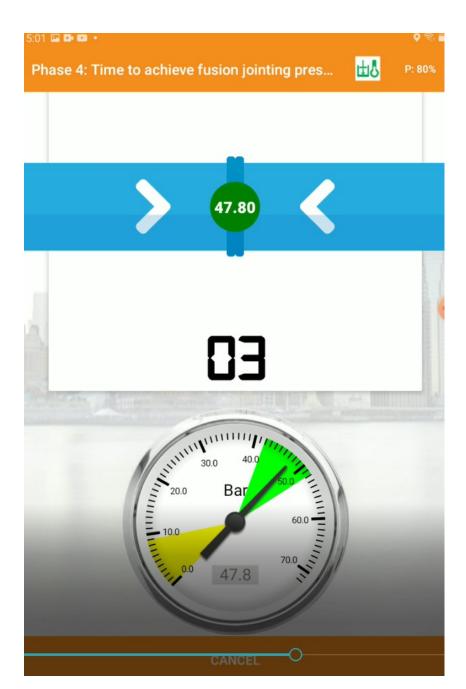


User is notified by a alarm to remove heater plate and bring ends back together within displayed time



#### Phase 4: Pressure up

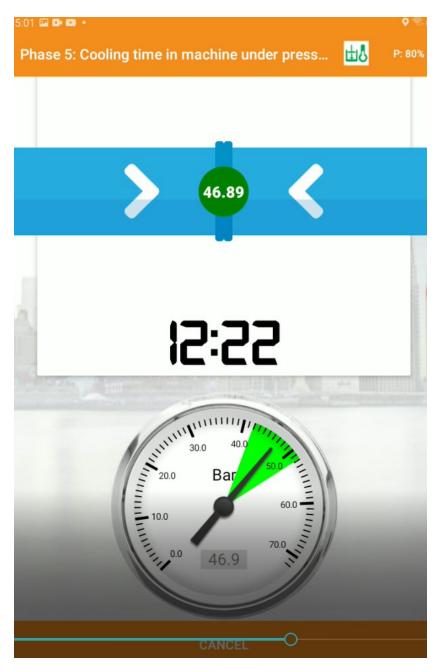
(for high Pressure welding this Phase is incorporated within Phase 3)



User is notified by a alarm to bring ends back up to weld pressure within displayed time.



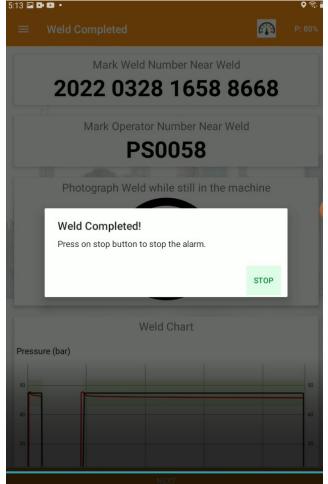
#### Phase 5 Cooling time in Machine under Pressure



Timer automatically starts for cooling time



#### Weld Completed



Once weld is completed the user is prompted to mark the unique weld number and welder id onto the pipe next to the weld

The unique number is made up from the following information.

Year	Month	Day	i i i	1001	Minuto	ואווווחנפ	Part of user ID		FMS created	from project	
2 0 2 2	0 3	2 8	1	3	3	7	8	6	6	8	-

The user is prompted to take a photo including the unique ID number of completed weld while still in machine.

The graph gives the user the opportunity to review the weld before progressing.



### Location, Notes and Reporting

$\equiv$ Location, Notes and Reporting	<b>F:</b> 80%
Weld Location38.1122737, 145.1357 good weld no issues	7532
Asset Details	
Drawing Number DWG 46437	
Spool Number SPL 3577456	
Line Number LN 2443	
CLEAR UNDO REDO	
FINISH	
	©
1 2 ° 3 ° 4 ′ 5 ° 6 ° 7	<sup>8</sup> 8 <sup>*</sup> 9 <sup>(</sup> 0 <sup>)</sup> Del
Q W E R T Y U	I 0 P 🗵
A S D F G H	J K L Done
T Z X C V B N	M ,! .? 🕇
Ctrl !#1 English (AU)	۹ Þ

The GPS is automatically recorded and displayed in this screen

The User can also enter comments

And further Asset details including :

**Drawing Number** 

Spool Number

Line number

There is an area here to include a ;

Sketch

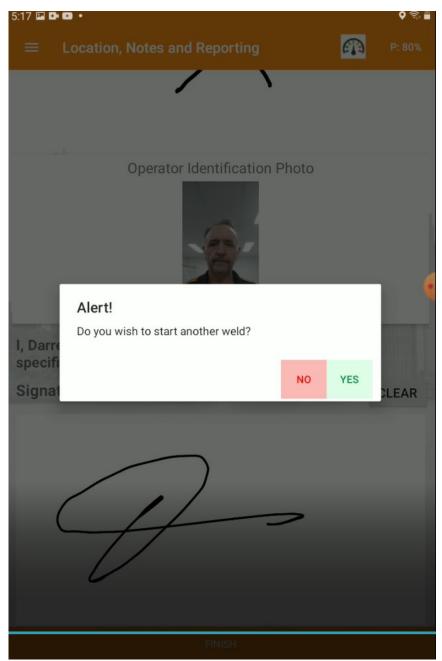
Operator Identification Photo

And signature

The information here is not compulsory except for the signature.



#### Do you wish to start another weld



At this point the user can choose to finish the session or continue to another weld, if they choose to continue they are taken back to the check list screen and all other data parameters are still set to the same as previous weld.

If the user choses No the system returns to the Home screen



# Basic Welding Machine Operating Procedure

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# Hydraulic Valve Control Sequence when using PEWeldBank (On demand flow)

Pressure	Pressure	Direction	Pressure
Release Valve	Set Valve	Lever	Gauge
	2	Close	$\bigcirc$

Generic Pressure control unit. Most basic units run similarly but valves may be arranged differently.

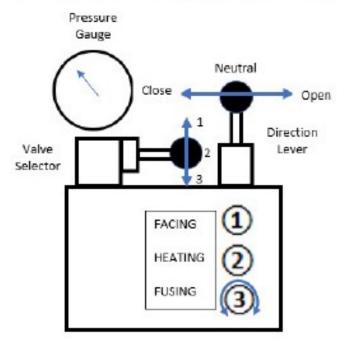
After Facing, cleaning, alignment and Recording Drag pressure

- 1. Close Pressure Release Valve ①
- 2. Close carriage and set Pressure Set Valve (2) to XX bar
- 3. Press [NEXT] on PEWeldBank.
- 4. Open carriage this will drop pressure to drag or less.
- 5. Insert Heater Plate.
- Bring Pipe up to heater plate to <u>XX bar pressure</u> and hold Direction Lever for several seconds.
- 7. When you have bead up size
- Reduce to 0-Drag Using Pressure Release Valve (1) And Wait for Heat Soak Time.
- 8. Open Carriage: Just enough to remove heater plate.
- Remove Heater Plate and Close carriage, hold Direction Lever for several seconds.

(Continual flow:- Hydraulic pump runs continually, On demand flow :- Hydraulic pump only runs when lever activated)



# Valve Control Sequence when using PEWeldBank (Continual flow)



After Facing, cleaning, alignment and setting Heating / Drag pressure.

- Close carriage and set Fusing pressure valve (3) to XX bar
- 2. Press [NEXT] on PEWeldBank
- 3. Open carriage ALL THE WAY this will drop pressure to drag or less.
- 4. Insert Heater Plate
- 5. Bring Pipe up to heater plate to XX bar pressure
- 6. When you have bead up size
- Reduce to 0-Drag

To do this correctly you must move "Valve Selector" to 2 position and wait for pressure to drop to below drag, then move "Direction Lever" to neutral. And Wait for Heat Soak Time

- Open Carriage:, move "Valve Selector" down to Fusion Position 3, move "Direction Lever" to the right, just enough to remove heater plate.
- 9. Remove Heater Plate and Close carriage.
- 10. To avoid pressure spike, slow carriage speed just before closure.

(Continual flow:- Hydraulic pump runs continually,

On demand flow :- Hydraulic pump only runs when lever activated)



# Review welds and add second GPS location

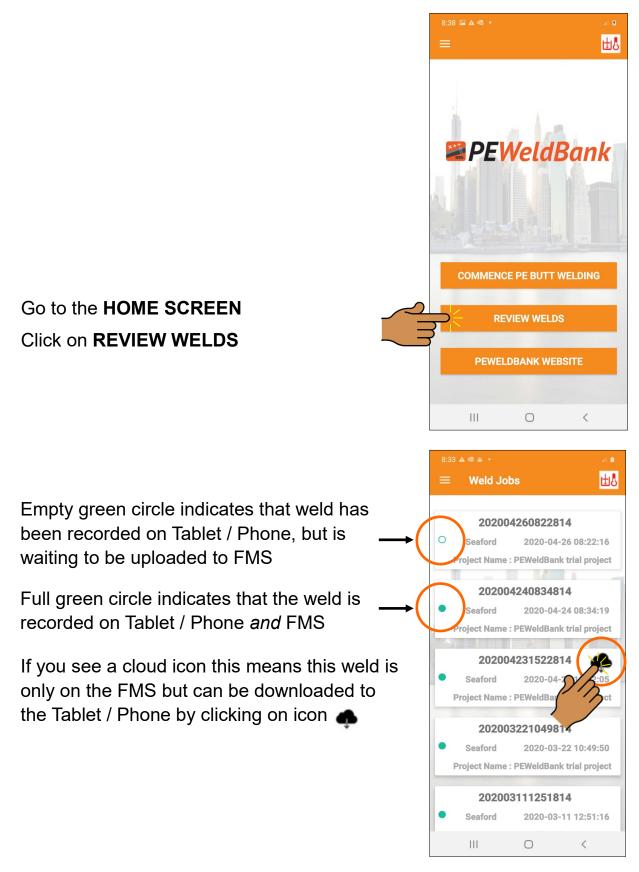
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#### How to Review Welds on Smartphone or Tablet

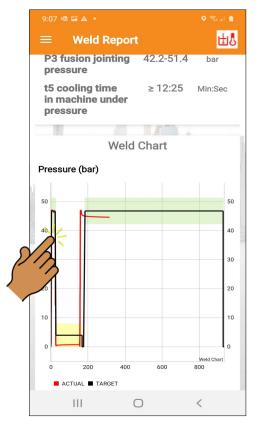




#### How to Review Welds - Insert 2nd GPS Location

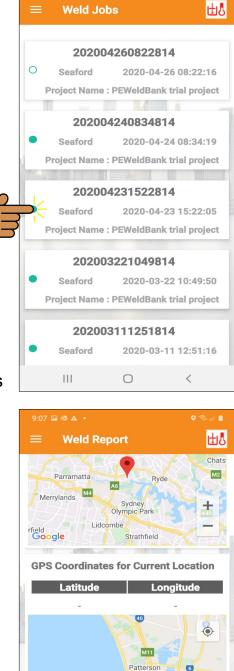
A valuable feature of *PEWeldBank* is the ability to add a 2nd GPS location. This is particularly useful where the installation location is different to where the welding was undertaken.

From the Review Welds screen (see previous page), select a weld you want to review or add the second GPS location.



The on-screen Report shows all information about this weld

Zoom into graph to see finer detail



Scroll down further to find the GPS location.

Click here to update weld location, this does not change original information it simply adds a second GPS location for this weld which will be available on reports.

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<

МЗ

Frankston

UPDATE WELD WITH CURRENT LOCATION

Ο

Google

Ш

Carrum Downs

+



# **Trouble shooting**

# www.PEWeldBank.com



#### Troubleshootina

	Pressu	ire Sensor
Problem	Reason	Solution
	Sensor connected to wrong side of hydraulics	Make sure it is connected to closing side of hydraulics (this is generally the cylinder inlet closest to middle of machine see photo)
	Sensor not connected to hydraulic with pressure	Connect orange cable to transducer and sensor and increase pressure, fast flashing should start within 10 seconds
No fast flashing blue status light on sensor	Orange cable connected to wrong port on sensor	Connect orange cable to Port "1" on sensor
	Battery low or flat on sensor	Charge sensor until Charging light shines green
		Check operation of sensor by momentarily removing and replacing battery, Blue Status light should flash fast
Zero pressure reading on smartphone		Check above information
	Bluetooth turned off in smartphone	Turn Bluetooth to on in smartphone
		Smartphone must be connected to internet fo initial pairing
	Camera disabled	Allow camera settings in smartphone
		Try connecting to nearest sensor rather than scanning qr code
I have fast flashing blue light but wont connect to smartphone	Not paired	Check in PEWeldBank on smartphone setting: > sensors, your sensor should be listed here (check that the number matches number on sensor) delete any sensor not currently required
	Battery low or flat on sensor	Charge sensor until Charging light shines green
	Battery low or flat on smartphone	Charge smartphone
	Sensor not connected to pressure	Check above information
Zero pressure reading on smartphone		Check above information
Pressure reading on Machine Gauge is different to smartphone	Machine Gauge is probably incorrect	All PEWeldBank transducers are highly accurate and calibrated when packed, if concerned have your gauge tested.



### Troubleshooting

	lempera	ature Sensor
Problem	Reason	Solution
	Surface Probe not in contact with Hot heater plate	Hold Surface Probe against Hot heater plate for at least 10 seconds this will activate sensor
No fast flashing	Battery low or flat on sensor	Charge sensor until Charging light shines green
blue status light on sensor	Surface Probe not connected to correct port on sensor	Connect Surface probe to "Fixed" port on sensor
		Check operation of sensor by temporally removing and replacing battery, Blue Status light should flash fast
	Bluetooth turned off in smartphone	Turn Bluetooth to on in smartphone
		Smartphone must be connected to internet fo initial pairing
	Camera disabled	Allow camera settings in smartphone
		Try connecting to nearest sensor rather than scanning qr code
I have fast flashing blue light but wont connect to	Not paired	Check in PEWeldBank on smartphone settings > sensors, your sensor should be listed here (check that the number matches number on sensor) delete any sensor not currently required
smartphone	Battery low or flat on sensor	Charge sensor until Charging light shines green
	Battery low or flat on smartphone	Charge smartphone
	Surface probe must be held against heater plate	Hold Surface Probe against Hot heater plate for at least 10 seconds this will activate sensor
Temperature reading on heater plate controller is different to smartphone	Temperature reading is possibly incorrect or reading core temperature, not surface temperature	All PEWeldBank surface probes are accurate and calibrated when packed, if concerned have your heater plate independently tested



### **Calibration Details**

In accordance with

ASTM F3124-15. Standard Practice for

Data Recording the Procedure used to Produce Heat Butt Fusion Joints in Plastic Piping Systems or Fittings.

GOPOLY Pty Ltd (the manufacturer of the PEWeldBank sensor set) recommends calibration on a bi-annual basis (every 2 years). However, local governance may have different requirements, so we suggest that you check with the relevant authorities in your area.

**Pressure Transducers** come with a 5-year performance guarantee from the instrument manufacturer, the Pressure Transducers can be tested / compared against qualified instruments.

**Surface Temperature Probes** come with a 2-year performance guarantee from the instrument manufacturer. The Surface Temperature Probes can be tested / compared against qualified instruments.

**Independent Laboratory Testing / Calibration** may be requested in some cases. If so, we recommend that you contact a local testing / calibration laboratory to calibrate Pressure Transducer and Surface Temperature Probe, or return to GOPOLY for this service.



# Appendix 1 Connection of Hydraulic test point

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# Appendix A Ritmo Basic with steel case

N.B. first ensure that there is no pressure in system.

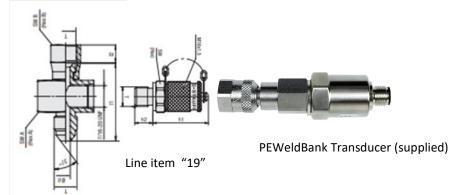
Remove hydraulic hose from control box

Fit "Stauff Swivel run tee"

Fit hydraulic hose to "Stauff Swivel run tee"

Fit "Stauff Test point"

Fit PEWeldBank Transducer to Stauff test point 20.



Line item "1"







# Appendix B Ritmo Basic with Plastic case

You will need to remove top cover from control box. Remove hydraulic hose from control box Fit item "1" Fit hydraulic hose to item "1"

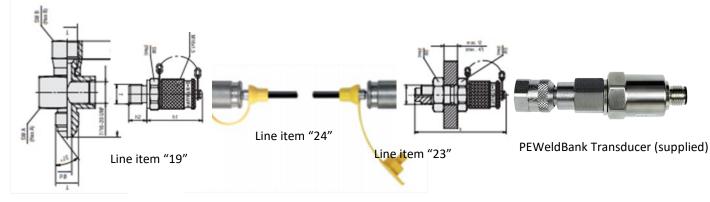
N.B. first ensure that there is no pressure in system.

Fit item "19 to 1"

Drill hole into plastic case and fit item "23"

Connect Line item 24 to item 19 and Line item "23

Fit PEWeldBank Transducer to item "23"



Line item "1"



## Appendix C Dixon EHF 225 & 350

N.B. first ensure that there is no pressure in system.

Remove male quick connect fitting from the control box

Fit item 26 and 25

Refit quick connect fitting

Fit item 21 into tee

Fit PEWeldBank Transducer to item "21"





## Appendix D +GF+ TM Series

N.B. first ensure that there is no pressure in system.

Remove male quick connect hydraulic coupling from control box

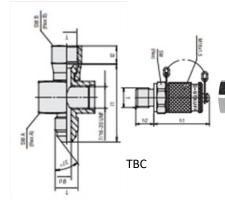
Fit TBC

Re-Fit male coupling to "TBC"

Fit "TBC

твс

Fit PEWeldBank Transducer to TBC



PEWeldBank Transducer (supplied)









Please contact your local hydraulics company or PEWeldBank reseller for fittings.

The following is a guide, we will add to this as more information becomes available.

	Hydraulic Test Port Te	e Identification					
	riydradiic restr ortre	renderitinoation		Internal			
				Taper	1	<u>a</u>	
8	"BSPT" Male x BSF	P Female Swivel BSPP Test F	Port Tee	<u> </u>			
No		6	22225				
Line			ODmm	1		1993	
	Part Number	Description	(a)	Price		10000	
		1/4 BSPT M/F Test 1/8 BSPP					
		3/8 BSPT M/F Test 1/8 BSPF					
		1/2 BSPT M/F Test 1/8 BSPP					
		3/4 BSPT M/F Test 1/8 BSPF	۶F		2	20	
5	BTM-BSF-BPF-16160	1BSPT M/F Test 1/8 BSPPF	1	l i			
						1 2	
21					1000-01-		
8	"JIC" Male x JIC F	emale Swivel BSPP Test Por		26.00	ernal	AD	
	10 1222 12		OD mm	18	aper		
	Part Number	Description	(a)				
			10.97±	ŝ			
1.00			14.13±			5775	
	JIM-JIF-BPF-121202						
	JIM-JIF-BPF-141402					4	2
		1-1/16 JIC M/F Test 1/8 BSPP					
11	JIM-JIF-BPF-212102	1-5/16 JIC M/F Test 1/8 BSPF	۶F			UL 80	2
1	005011		-	Flat face	1	i	
	URES Male X JIC	Female Swivel BSPP Test Po		with o	-	<u>e</u>	
			ODmm	ring	1		
-	Part Number	Description	(a)				
13	URM-URF-BPF-030	9/16 ORFS M/F Test 1/8 BSP	PF				
14	C. M0014		8			10000	
0.00	G-M0914	NIPPLE 3/16 JIC X 14 METRIC					
1.	A-J-0609	ADAPTOR BSPT X 9/16 JIC I	YI/F			por 3	
17							
18							
						- 1	
1	Bec	P Male x Test 20 Male	10			E	
3	DUF	Finale X rest 20 male	ODmm		1		
	Part Number	Deservention	(a)		1		
10	BPM-TEST-0220	Description **1/8 BSPPM x TEST 20 M	(a) 9.60±	<u> </u>	-		
	BPM-TEST-0420	1/4 BSPPM x TEST 20 M	10.90±			Y	
	BPM-TEST-0620	3/8 BSPPM x TEST 20 M	13.05±				
		1/2 BSPPM x TEST 20 M	10.001		L	8	
22	"Suits above Test Po	The strates and the strates an			2.25	- Samo	
8	Juils above restric	n lees			- 22-		
S.	Test 20 F	Bulk Head Coupling & hose	2	1			
2	Part Number	Description			110		
23	432-5612	Test 20 Bulk Head Coupling			24	8 (	<u>۱</u>
		Test 20 hose x 400mm	8		9	~ (	
			23		H		
9		Misc		T T			
25	BTM-BTM-0404	1/4" BSPTM x 1/4" BSPTM N	ipple		1		
	BTF-BTF-BTF-04040	1/4" BSPT Female Tee			A second		400
		"branch tapped 1/4" Parallel	102	6.00	1000	-	



Please contact your local hydraulics company or PEWeldBank reseller for fittings.

The following is a guide, we will add to this as more information becomes available.

Price	2	
1 Ritmo Basic 160-315 BTM-BSF-BPF-040402 19 in steel case BPM-TEST-0220		
	block and install these fittings	
1         BTM-BSF-BPF-040402           19         Ritmo Basic 160-315         BPM-TEST-0220           23         in Plastic case         432-5612           24         Test 20 hose x 400mm	Remove top from case install tee between hose and block, drill hole in case install 432-5612 fitting then connect with supplied hose	
1 Omisa Whiteline BTM-BSF-BPF-040402 19 Basic 160-315 in BPM-TEST-0220	Remove hose from pressure side of block and install these fittings	
15     Riyang (OLD)     G-M0914       16     Silver machine     A-J-0609       7     JIM-JIF-BPF-090902       19     BPM-TEST-0220	Remove original nipple and Fit these fittings under accumulator and swing down on 45 degrees	
7 Worldpoly JIM-JIF-090902 19 160-315 WHD160/315 BPM-TEST-0220	Remove hose that connects to block from gauge and install these fittings	
21 Dixon BPM-TEST-0420 25 EHF225 & 355 1/4" BSPTM x 1/4" BSPTM N 26 1/4" BSPT Female Tee" TPT	Remove Male Quick connect and install these fittings refit male quick connect	

Technodue



# Appendix 2 Updating Sensor Firmware

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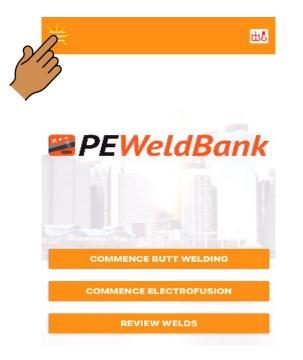
## Updating Sensors Firmware ONLY VIA iOS (apple)

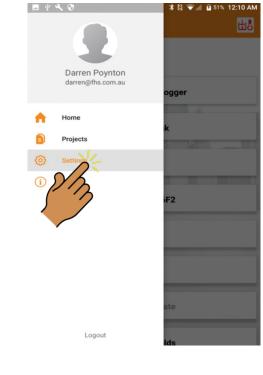
### N.B. only use iOS device to update Firmware NOT Android

## <u>Temperature Sensors V1.0.4 and Pressure Sensors V1.3.7</u> or earlier cannot be updated and must be returned to GoPoly for update.

Ensure that Bluetooth is enabled on your iOS smartphone / tablet. Follow the prompts

#### 1. Click Dropdown Menu





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#### 2. Click Settings



#### **Updating Sensors Firmware**

#### 3. Click Sensors



#### 5 Click Update Firmware

1:22 🛷	.ul 🗢 🖃
< Sensors	P:90%
Connected	
Pressure Value : 0.00 Bar	
Ambient Temp : 19.57 °C	
Humidity : 55 %	
Sensor type	
Pressure Data Recorder	
Sensor Brand	
PEWeldBank	
Sensor Model	
PWB-P133	
Searial Number	
30:AE:A4:F3:A6:DE	
Firmware Version	
1.3.8	
Calibration Date	
10-11-2021	



#### 4. Click sensor



#### 6 Click Start Update

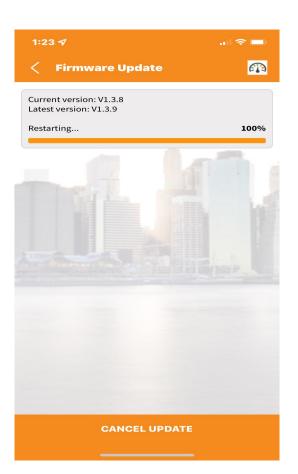




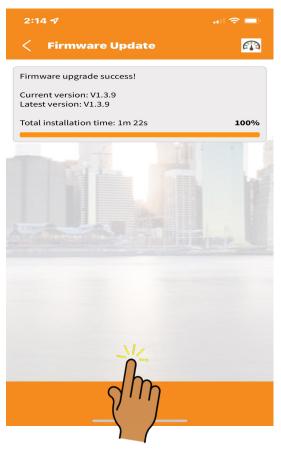
#### **Updating Sensor Firmware**



#### 7. Firmware updated



#### 5 Click Finish





# Appendix 3 Connection to Heater Plate via PT100 internal sensor

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The Sensors dated March 2022 and later allow for connection to the Butt welding machines heater plate internal PT100 probe (where available)

Many machines have provision to plug in a data logger or temperature sensor. i.e. Ritmo, Worldpoly and GF, in most cases this may be used to connect to PE Weld Bank

#### **McElroy and Dixon**

Many McElroy and Dixon heater plates have a small temperature gauge inserted into the heater plate this can be removed and a PT100 probe inserted for connection directly to PEWeldBank





This 1m long lead is included. One end is to plug into the Fixed sensor port (3.5mm 4 pole) the other end will plug into most Ritmo Basic and Delta model machines (5.5 x 2.1mm DC Barrell plug).





For connection to your machine, plugs can be purchased from your local electronics supplier, these are examples of plugs that are compatible to many Worldpoly and GF machines, you will need to contact your machine supplier for wiring diagrams is to plug into the Fixed sensor port (3.5mm 4 pole) the other end has 4 wires allowing fitment of you own plug to suit your machine. (Red = FORCE — , White = RTD —, Green = RTD +, Black = FORCE +. For connection to 2 wire probe join [Red+White] & [Green+Black]

This 1m long lead is included. One end





GF example

Worldpoly example



This lead is compatible to many Dixon and McElroy machines where you can remove the existing small dial thermometer and replace with this PT100 probe. (these can be made to order)



#### For further information:

Please contact PEWeldBank:

Email: info@PEWeldBank.com

Please note that our sales and support office is based in Melbourne Australia, we will respond to all enquiries as soon as possible, however we have a number of resellers worldwide that may be able to assist you. See our website for your nearest reseller.

## www.peweldbank.com/reseller